

This page is mainly introduced the X53CrMnNiNbN21-9 chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X53CrMnNiNbN21-9, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels X53CrMnNiNbN21-9

X53CrMnNiNbN21-9 Standard Number:				
ITEM	Standard Number	Descriptions		
1	ISO 683-15 (1992)	Heat-treatable steels, alloy steels and free-cutting steels Part 15: Valve steels for internal combustion engines		

X53CrMnNiNbN21-9 Chemical composition(mass fraction)(wt.%)				
Chemical	Min.(%)	Max.(%)		
С	0.48	0.58		
Si		0.45		
Mn	8.00	10.00		
Р		0.050		
S		0.030		
Cr	20.00	22.00		
Мо				
Ni	3.25	4.50		
Nb+Ta	2.00	3.00		
N	0.38	0.50		

X53CrMnNiNbN21-9 Physical Properties			
Tensile strength	115-234	σb/MPa	
Yield Strength	23	σ 0.2 ≥/MPa	
Elongation	65	δ5≥ (%)	
Ψ	-	ψ≥ (%)	
Akv	-	Akv≥/J	
HBS	123-321	-	
HRC	30	-	

## X53CrMnNiNbN21-9 Chemical information, Mechanical prop

Physical properties, Mechanical properties, Heat treatment, and Micro structure

X53CrMnNiNbN21-9 Mechanical Properties			
Tensile strength	231-231	σb/MPa	
Yield Strength	154	σ 0.2 ≥/MPa	
Elongation	56	δ5≥(%)	
Ψ	-	ψ≥(%)	
Akv	-	Akv≥/J	
HBS	235-268	-	
HRC	30	-	

X53CrMnNiNbN21-9 Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	V	√	√

X53CrMnNiNbN21-9 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED

## We can produce Stainless Steels the specifications follows:

Note

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc



## X53CrMnNiNbN21-9 Chemical information, Mechanical prop

Physical properties, Mechanical properties, Heat treatment, and Micro structure

Round bar:

Diameter: 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any

conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

 $Furnaces\ for\ metallurgical\ processing:\ electrode\ arc + LF/VD/VOD/ESR/Vacuum\ consumable\ electrode.$ 

Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

Excellent service for all kinds of industries, with advantages of technologies, equipment and price.

We serve you with our honesty, integrity, and professionality.

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