

This page is mainly introduced the PH13-8Mo, 1.4534, Alloy 13-8 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of PH13-8Mo, 1.4534, Alloy 13-8, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels PH13-8Mo, 1.4534, Alloy 13-8

| PH13-8Mo, 1.4534, Alloy 13-8 Standard Number: |                      |  |
|---|----------------------|--|
| ITEM  | Standard Number      | Descriptions   |
| 1   | SAE AMS 5840E (2010) | Steel, Corrosion and Heat Resistant, Welding Wire 13Cr - 8.0Ni - 2.3Mo - 1.1Al Vacuum Melted |
| 2   | ASTM A564-2019       | XM-13  |
| 2   | ASTM A693            | PH13-8Mo   |

| PH13-8Mo, 1.4534, Alloy 13-8 Chemical composition (mass fraction) (wt.%) |         |         |
|--|---------|---------|
| Chemical   | Min.(%) | Max.(%) |
| C  |         | 0.05    |
| Si   |         |         |
| Mn   |         |         |
| Cr   | 12.25   | 13.25   |
| Ni   | 7.50    | 8.50    |
| Mo   | 2.00    | 2.50    |
| Co   |         |         |
| W  |         |         |
| Al   | 0.90    | 1.35    |
| Cu   |         |         |
| Ti   |         |         |
| Fe   |         |         |

| PH13-8Mo, 1.4534, Alloy 13-8 Physical Properties |         |                          |
|--|---------|--------------------------|
| Tensile strength                                 | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength                                   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation                                       | 65      | $\delta_5 \geq$ (%)      |

|        |         |                  |
|--------|---------|------------------|
| $\psi$ | -       | $\psi \geq (\%)$ |
| Akv    | -       | $Akv \geq /J$    |
| HBS    | 123-321 | -                |
| HRC    | 30      | -                |

### PH13-8Mo, 1.4534, Alloy 13-8 Mechanical Properties

|                  |         |                                  |
|------------------|---------|----------------------------------|
| Tensile strength | 231-231 | $\sigma_b / \text{MPa}$          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq / \text{MPa}$ |
| Elongation       | 56      | $\delta 5 \geq (\%)$             |
| $\psi$           | -       | $\psi \geq (\%)$                 |
| Akv              | -       | $Akv \geq /J$                    |
| HBS              | 235-268 | -                                |
| HRC              | 30      | -                                |

### PH13-8Mo, 1.4534, Alloy 13-8 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### PH13-8Mo, 1.4534, Alloy 13-8 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | $\Phi 8$ -1200mm*L         | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil / Steel Strip                 | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

## We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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We serve you with our honesty, integrity, and professionalism.